



Installation Diagram

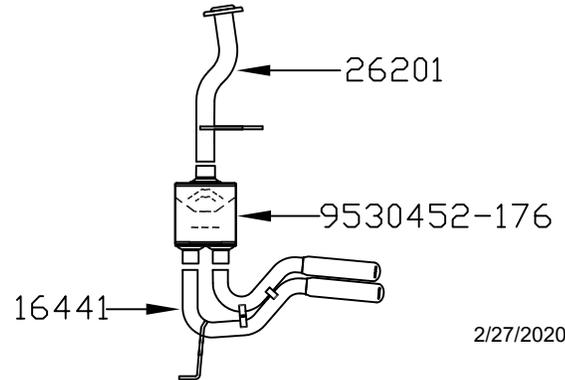
17392

1999-06 CHEVROLET SILVERADO GMC SIERRA 1500 4.8L & 5.3L ENGINE

2/4 Wheel Drive

Standard/Short bed with 119" wheelbase

PACKING LIST			
Qty	Description	Part#	
1	Inlet Pipe	26201	
1	Muffler	9530452-176	
1	Exit Pipe Assembly	16441	
1	Parts Kit	PK429	
2	1/2" Hanger Keeper		HW503
2	2 1/2" Clamps		MC250S
1	3" Clamps		MC300G



Removal:

- 1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack raise the vehicle and support securely with jack stands.
- 2) Using a hacksaw or sawsall, cut the stock tailpipe off where it exits the muffler. (This step is not mandatory, but it makes removal a little easier.)
- 3) Support the muffler with a stand and separate the two wire hangers on the tailpipe from the rubber mounts on the vehicle. If you have cut the tailpipe, remove the tailpipe and set aside at this time.
- 4) Separate the wire hanger from the rubber mount in front of the muffler. Remove the two nuts at the muffler to converter flange connection and lower the muffler from under the vehicle.

Installation:

- 1) Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.
- 2) Place inlet pipe **#26201** into position behind the catalytic converter. Connect the wire hanger to its rubber mount and re-install the factory nuts onto the flange connection.
- 3) Install the 3" clamp on the inlet neck of the muffler then connect to the inlet pipe and support the muffler with a stand. Tighten the clamp enough to hold, but still allow for adjustment.
- 4) Place the two 2 1/2" clamps onto the muffler outlets, then install the tailpipe assembly. Connect the wire hanger to the rubber mount and then tighten clamps enough to hold in position.
- 5) Adjust the position of all muffler, pipes and tips to provide a satisfactory fit and tighten securely. Slide the 1/2" hanger keepers onto the end of the inlet pipe and exit pipe hangers to firmly hold the system in place.
- 6) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.